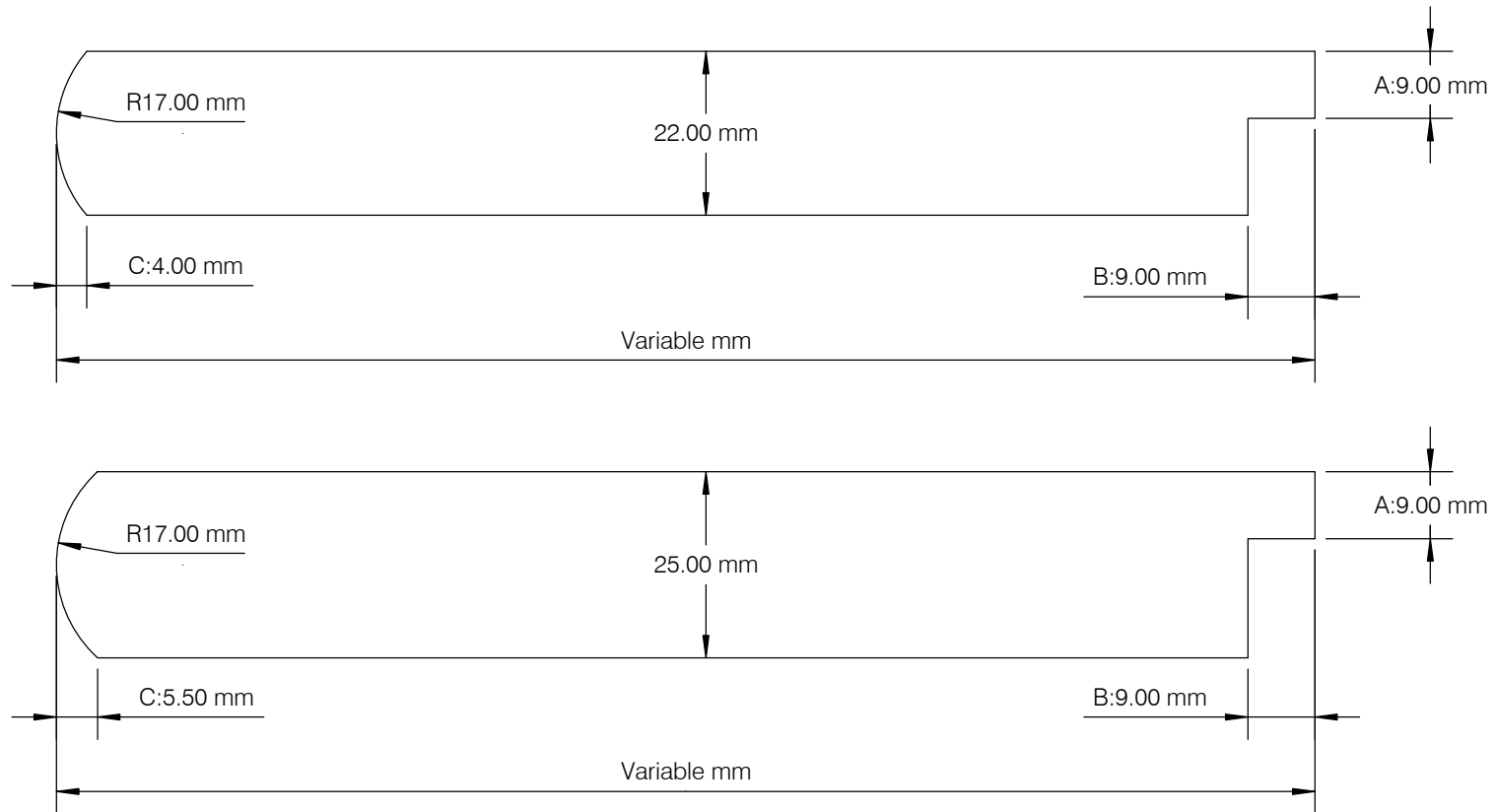


Place SAM 01 profile block on side spindle 2.
 Place SAM 52 profile block on side spindle 3.
 Place 8-15mm Adjustable Groover on the last bottom spindle, to produce rebate.



Bullnose must be checked using set square,
 set square is kept in the toolroom.

AREA MACHINED AWAY FOR 22MM: 155.25 SQMM
 AREA MACHINED AWAY FOR 25MM: 196.64 SQMM

PRINTED COPY UNCONTROLLED

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM



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PROFILE
SAM 52

DRAWN BY
 DATE
 SCALE

S McMaster
 18/06/2019
 1:1

REV: 1
 AUTH:
 TOLERANCE
 +/- 0.5MM